

FRAME PAINTING INSTRUCTIONS

The steel frame is finished in durable powder coat that does not require top coating. If a different color is desired it may be recoated. Please follow the instructions below.

Step 1. Remove Weather-Strip Before Painting

Wipe the frame clean with a solvent such as mineral spirits or acetone.

Step 2. Allow to Dry Completely

It is important to allow the frame to dry completely before proceeding to Step 3.

Step 3. Sand the Frame

Sand the frame lightly with 220 grit sandpaper.

Step 4. Wash the Frame

Wash frame with mild detergent mixed in warm water.

Step 5. Rinse and Dry the Frame

Rinse the frame with water and dry the frame with a lint-free cloth.

Step 6. Choose Paint Type

Use high quality acrylic water-based latex or oil-based paint for exterior installations.

Use high quality interior paint for indoor installations.

Step 7. Paint the Frame



If the frame is fire-rated, **DO NOT REMOVE THE FIRE LABEL.**

There is a transparent mask that can be removed after painting.